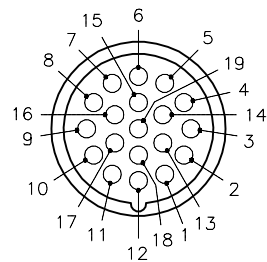


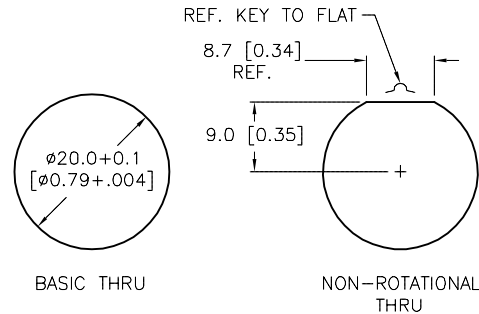
FEMALE END VIEW



- 1 = VIOLET
 2 = RED
 3 = GRAY
 4 = RED/BLUE
 5 = GREEN
 6 = BLUE
 7 = GRAY/PINK
 8 = WHITE/GREEN
 9 = WHITE/YELLOW
 10 = WHITE/GRAY
 11 = BLACK
 12 = GREEN/YELLOW
 13 = YELLOW/BROWN
 14 = BROWN/GREEN
 15 = WHITE
 16 = YELLOW
 17 = PINK
 18 = GRAY/BROWN
 19 = BROWN

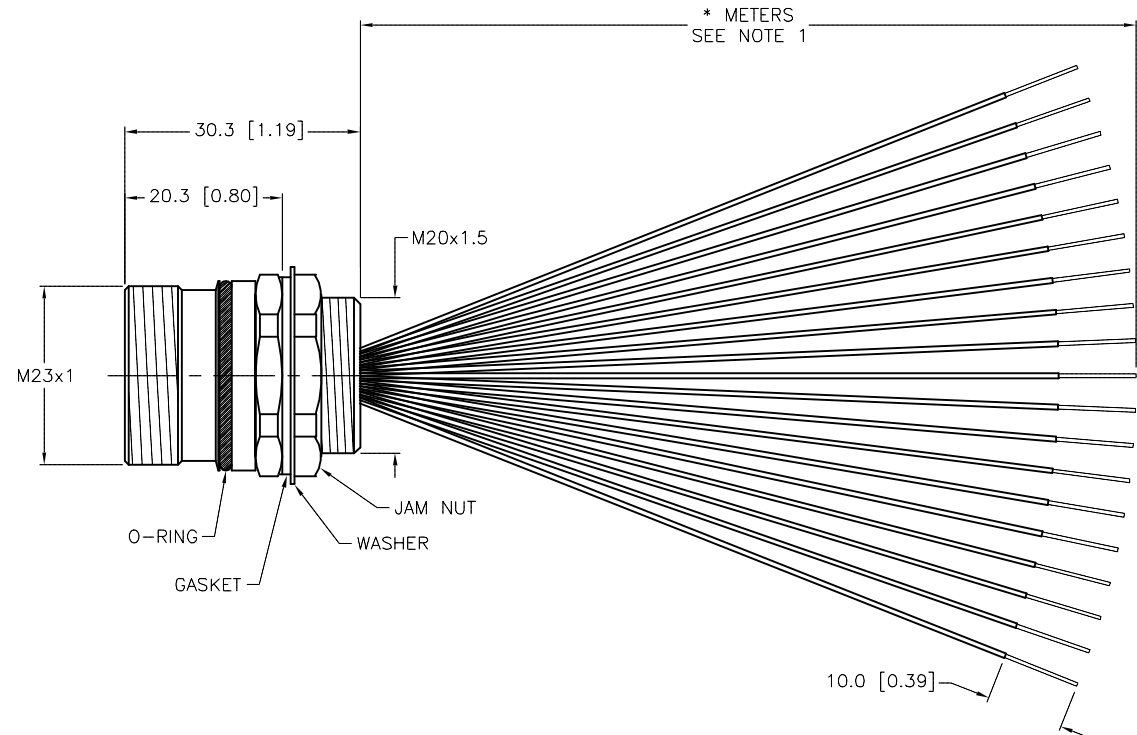
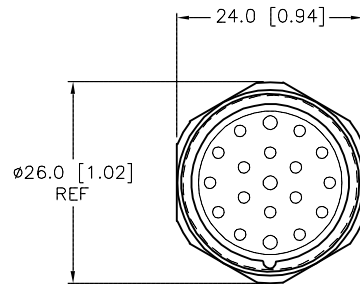
M23 connector

PANEL CUTOUT (TYPICAL)



SPECIFICATIONS

CONTACT CARRIER MATERIAL/COLOR	NYLON or PBT/GRAY
CONTACT MATERIAL/PLATING	BRASS/GOLD
CONNECTOR HOUSING MATERIAL/PLATING	BRASS/NICKEL
O-RING/GASKET MATERIAL	RUBBER (NITRILE or FPM)
RATED CURRENT [A]	9.0 A (PINS 6,12,19), 2.0 A (ALL OTHERS)
RATED VOLTAGE [V]	150 V
CONDUCTOR INSULATION MATERIAL	PVC
NUMBER OF CONDUCTORS [AWG]	19x18 AWG
TEMPERATURE RANGE	-40°C to +105°C (-40°F to +221°F)
PROTECTION CLASS	IEC IP 67
MAXIMUM PANEL THICKNESS	3.5 [0.138]



CABLE LENGTH	TOLERANCE *
ALL LENGTHS	+ 4% (OR 50mm) OF LENGTH - 0% (OR 0mm) OF LENGTH WHICHEVER IS GREATER
STRIP LENGTH	TOLERANCE *
0-7mm	±0.5mm
8-29mm	±1.0mm
30-49mm	±2.0mm
50-69mm	±3.0mm
70-100mm	±4.0mm
OVER 100mm	±5.0mm
* UNLESS OTHERWISE SPECIFIED	

NOTES:

1. "*" INDICATES LEAD LENGTH IN METERS. CONTACT TURCK TO ORDER SPECIFIC LENGTHS.

2. "/S613" DESIGNATES 18 AWG CONDUCTORS.

SOURCE DRAWING - FOR REFERENCE ONLY

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1.									
2.				DRFT	RWC	DATE	11/24/10	DESCRIPTION CKFL 19-19-*/S613	
3.				APVD		SCALE	1=1.0		
4.				UNIT OF MEASUREMENT MILLIMETER [INCH]				IDENTIFICATION NO.	
				DO NOT SCALE THIS DRAWING					
MATERIAL		ALL DIMENSIONS DISPLAYED ON THIS DRAWING ARE FOR REFERENCE ONLY						REV B	
SEE SPECIFICATIONS									
FINISH									
SEE SPECIFICATIONS		CONTACT TURCK FOR MORE INFORMATION		FILE: 777026999				SHEET 1 OF 1	